



ROMAC
INDUSTRIES,
INC.

INSTALLATION INSTRUCTIONS

Read installation instructions first before installing. Check parts to ensure that no damage has occurred during transit and that no parts are missing. Also check the diameter of the pipe and the range marked on the saddle to ensure you have the proper size.

Style "CB" Sewer Saddle (for Large OD Pipe)

NOTE: SHEET IS A SUPPLEMENT TO "INSTALLATION INSTRUCTIONS FOR STYLE "CB" SEWER SADDLE."

1. Perform Step 1 on regular instruction sheet.
2. Assembly of Straps and Buckle. There are two straps included with this saddle (one plain, the other with a bolt assembly welded to one end). Both straps are required for installation. Connect the two straps together using the buckle. Reference the attached Buckle and Strap Assembly sketch.

First, insert the free end of the strap with the bolt welded on it into one side of the buckle and draw the strap through until at least 8" of the free end is past the buckle. Fold this end back against itself, away from the side of the strap that says "This Side Out."

Note: The idea is to insert the loose strap end so it will be trapped against the pipe.

Now insert one end of the plain strap into the other side of the buckle, drawing it through at least 8". Fold it back upon itself on the same side of the buckle as the bolted strap was folded.

3. Perform Steps 2 through 5 on regular instruction sheet.

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