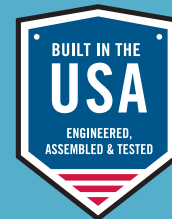


HS

60 HZ STANDARD CAPACITY 4" SUBMERSIBLE PUMPS



FEATURES

Powered by Goulds Water Technology 4" motors for dependable operation and long service life.

Built-In Check Valve screws into discharge head from the top, easily removed for drain-back systems or replacement without disassembling the pump. Spring loaded, o-ring poppet design for positive seal in all conditions.

Nylon motor adapter for strength and corrosion resistance.

Stainless steel hex design shafts, shaft couplings, casings and stage bowls inhibit corrosion.

Glass filled engineered composite impellers for abrasion resistance and durability.

Glass filled engineered composite diffusers are abrasion resistant.

All engineered composite components are non-toxic, non-leaching, FDA compliant materials.

Goulds Water Technology field proven floating impeller stack design for superior sand and abrasive handling and durability.

Quad Lock Technology: 4 Roll Formed grooves provide durability and strength, tested to exceed strength of poly and PVC pipes.

Complete pump/motor assemblies are CSA listed, CSA/CUS approved motors are available in 2-wire and 3-wire

WATER END DATA

Model	Order No.	Req. HP	Stages	Weight (lbs)	Length (in)
5HS	5HS05	½	12	5.5	15.7
	5HS07	¾	15	6.5	17.8
	5HS10	1	20	8.1	21.2
7HS	7HS05	½	10	4.9	14.6
	7HS07	¾	13	5.9	16.7
	7HS10	1	17	7.2	19.6
10HS	10HS05*	½	10	3.9	12.3
	10HS07*	¾	14	4.9	14.3
	10HS10*	1	16	5.5	15.7
	10HS15	1½	17	7.2	19.2
18HS	18HS07	¾	6	3.8	12.6
	18HS10	1	8	4.5	14.3
	18HS15	1½	11	5.6	16.8
25HS	25HS10	1	7	4.3	14.0
	25HS15	1½	9	5.1	15.9

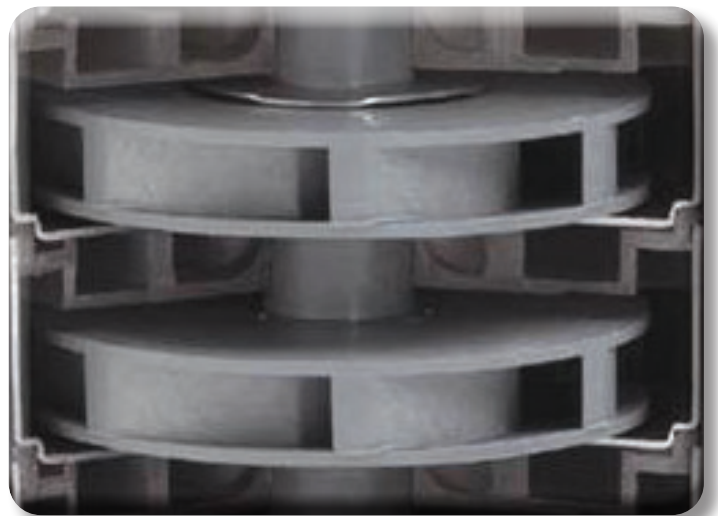
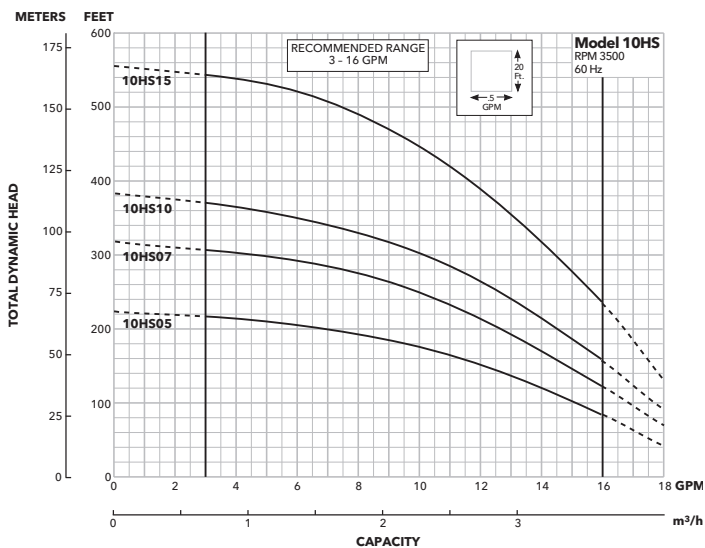
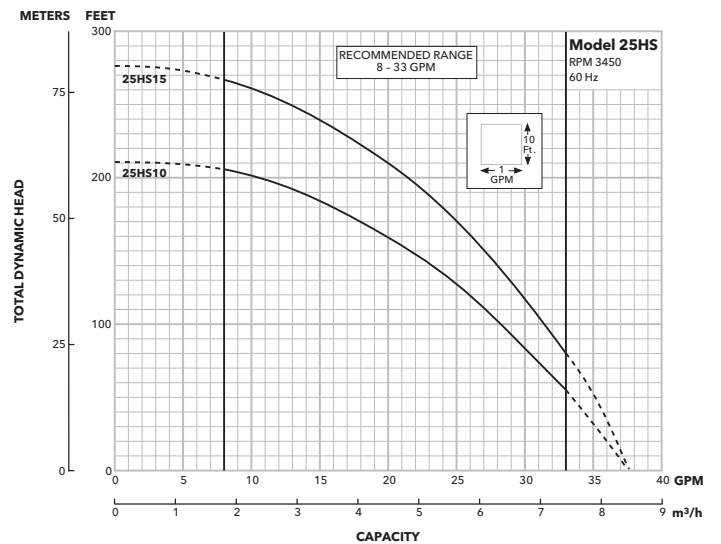
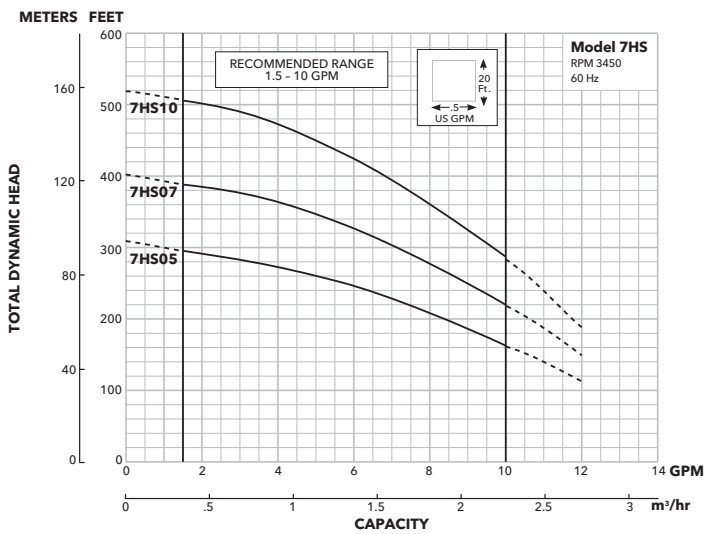
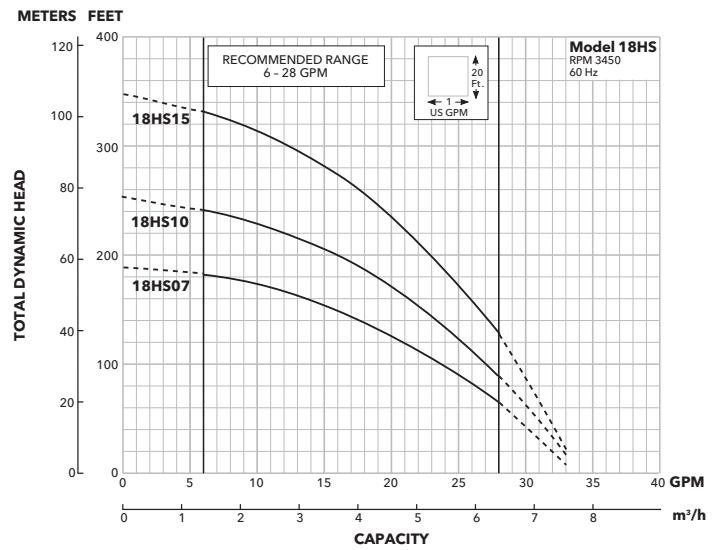
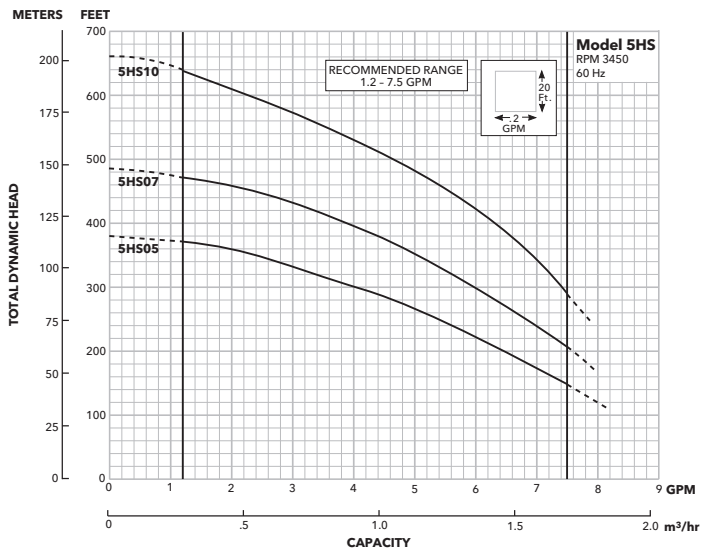
* New High Head Hydraulic Design for models manufactured starting 8/2017

MATERIALS OF CONSTRUCTION

Part Name	Material
Discharge Head	Glass Filled Engineered Composite
Check Valve Poppet	Delrin®
Check Valve Seal	BUNA, FDA compliant
Check Valve Retaining Ring	AISI 302 SS
Bearing	Proprietary Engineered Polymer
Shaft Retaining Ring	AISI 301 SS
Diffuser	Glass Filled Engineered Composite
Impeller	Glass Filled Engineered Composite
Bowl	AISI 304 SS
Shim	AISI 304 SS
Screws - Cable Guard	AISI 304 SS
Motor Adapter	Glass Filled Engineered Composite
Casing	AISI 304 SS
Shaft	AISI 304 SS
Coupling	AISI 304 SS, Powder Metal
Cable Guard	AISI 304 SS

Optional wrap around suction strainer

Order 7K3356 (quantity 1) • Order 7K3361 (quantity 50)



xylem
Let's Solve Water

Xylem Inc.
Phone: (866) 325-4210 • Fax: (888) 322-5877
www.xylem.com/goulds

Xylem is a registered trademark of Xylem Inc. or one of its subsidiaries. Goulds is a registered trademark of ITT Manufacturing Enterprises LLC and is used under license. All other trademarks or registered trademarks are property of their respective owners.
© 2023 Xylem Inc. HSSPEC R6 July 2023