

# SURETHREAD™: MADE FOR MACHINABILITY



SURETHREAD

**Be sure it's  
SureThread.**

Look for the  
stencil!

SureThread ASTM A53, Type F, Grade A standard steel pipe is hot-formed, creating a continuous weld and uniform grain that allow for easy threading. Wheatland Tube has used this manufacturing process since 1931—because nine out of 10 contractors know it's easier on their tools and easier to install. **Know better. Know Wheatland.**

**Install SureThread on your next project.  
Learn more at [wheatland.com/surethread](http://wheatland.com/surethread)**

THE ONLY CW STANDARD PIPE

MADE  
IN THE **USA** 



**Wheatland** *Tube*  
A DIVISION OF ZEKELMAN INDUSTRIES



## SureThread™ Continuous Weld Standard Steel Pipe:

# MADE FOR MACHINABILITY

Available in 1/4-4 NPS

Standard hot-dip galvanization  
to ASTM A53 requirements

More than 350 combinations of finish,  
end treatments and lengths

Custom lengths

Ready for fast-turn delivery

All Wheatland black and galvanized  
pipe (1/2-6 NPS) is approved for  
drinking water usage

### Our process makes yours easier.

SureThread standard steel pipe is hot-formed, which means the entire piece is heated during tube formation, not just the edges. Manufacturers heat and then slowly cool the steel in order to toughen it and reduce its brittleness—a process known as annealing. As the coiled steel reaches 2,450° F, rollers bend the steel into a cylindrical shape and the pressure and heat fuse the edges together. There are no flash forms in this process, allowing for a continuous weld. **It all adds up to an extremely strong yet easily machinable pipe.**

### ASTM A53, TYPE F WEIGHTS AND DIMENSIONS

TRADE SIZE	OD	SCHEDULE 40		SCHEDULE 80	
		in.	Wall (in.)	Weight (lbs./ft.)	Wall (in.)
1/4	0.540		0.088	0.43	0.119
5/8	0.675		0.091	0.57	0.126
1/2	0.840		0.109	0.85	0.147
3/4	1.050		0.113	1.13	0.154
1	1.315		0.133	1.68	0.179
1 1/4	1.660		0.140	2.27	0.191
1 1/2	1.900		0.145	2.72	0.200
2	2.375		0.154	3.66	0.218
2 1/2	2.875		0.203	5.80	0.276
3	3.500		0.216	7.58	0.300
3 1/2	4.000		0.226	9.12	0.318
4	4.500		0.237	10.80	0.337

Know better. Know Wheatland.

Visit [wheatland.com/surethread](http://wheatland.com/surethread) for details.

SureThread is a trademark of Wheatland Tube.

WST-120416



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